

**U.S. Department of Energy**  
**Albuquerque Field Office**

**SUPPLEMENTAL  
DIRECTIVE**

AL 56XB  
REV. 1

DATE:

02/01/92

SUBJECT: NUCLEAR WEAPON DEVELOPMENT AND PRODUCTION

1. PURPOSE. To establish policies and procedures for the development, production, modification, repair, stockpile support and retirement disposal of nuclear weapons.

2. CANCELLATION. This Supplemental Directive and Appendix cancel and replace AL Order 56XB and its "Development and Production Manual," dated June 1, 1989. Dispose of the old manual including the binder, tabs, and chapters.

3. SCOPE. This Supplemental Directive applies to all Albuquerque Field Office (AL) organizations, design agencies, and production agencies having responsibility for **executing any portion** of the nuclear weapon development and production programs as defined in AL Appendix 56XB, Rev. 1.

4. POLICY. It is the policy of AL to administer nuclear weapon development and production activities in a manner which will optimize the utilization and integration of all participating contractor organizations. Specific policies relating to individual development and production activities are defined in AL Appendix 56XB, Rev. 1.

5. RESPONSIBILITIES AND AUTHORITIES.

a. Manager, AL. Authorizes the establishment of policies and procedures for the management of nuclear weapon development and production activities.

b. Assistant Manager for Operations and Weapons.

(1) Establishes policies and procedures for the management of nuclear weapon development and production activities.

(2) Issues all changes to AL Appendix 56XB, Rev. 1.

c. The Director, Weapons Quality Division. Serves as the administrator of this Supplemental Directive and its associated Appendix.

d. Heads of Divisions and Offices. Provide management oversight in their respective functional areas to ensure design agency and production agency compliance with applicable requirements as defined in AL Appendix 56XB, Rev. 1.

e. Design Agencies and Production Agencies. Comply with applicable requirements as defined in AL Appendix 56XB, Rev. 1.

Bruce G. Twining  
Manager

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- 2 -